



# SAFETY DATA SHEET

FONTEZINC 85

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Product name : FONTEZINC 85  
Product description : A two-component waterborne epoxy paint.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended use: Painting work

### 1.3 Details of the supplier of the safety data sheet

#### Manufacturer or Distributor

Tikkurila Oyj  
P.O. Box 53  
FI-01301 VANTAA  
FINLAND  
Telephone +358 20 191 2000

e-mail address of person responsible for this SDS : Tikkurila Oyj,  
Product Safety,  
e-mail: productsafety@tikkurila.com

### 1.4 Emergency telephone number

Telephone number : 112  
(24h)

#### Supplier or Manufacturer

Telephone number : Tikkurila Oyj  
+358 20 191 2000 (GMT +2) Mon-Fri 8-16

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226  
Aquatic Acute 1, H400  
Aquatic Chronic 1, H410

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

### 2.2 Label elements

Hazard pictograms :  

Signal word : Warning

Hazard statements : H226 - Flammable liquid and vapor.  
H410 - Very toxic to aquatic life with long lasting effects.

Precautionary statements

<b>General</b>	: Not applicable.
<b>Prevention</b>	: P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P261 - Avoid breathing mist/vapors/spray. P284 - In case of inadequate ventilation wear respiratory protection. P273 - Avoid release to the environment.
<b>Response</b>	: Not applicable.
<b>Storage</b>	: Not applicable.
<b>Disposal</b>	: Not applicable.
<b>Supplemental label elements</b>	: Not applicable.

### 2.3 Other hazards

Other hazards which do not result in classification : None known.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	
			Regulation (EC) No. 1272/2008 [CLP]	Notes
zinc powder dust (stabilised)	REACH #: 01-2119467174-37 EC: 231-175-3 CAS: 7440-66-6 Index: 030-001-01-9	≥75 - ≤90	Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1)	-
1-methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3	≤10	Flam. Liq. 3, H226 STOT SE 3, H336	-
zinc oxide	REACH #: 01-2119463881-32 EC: 215-222-5 CAS: 1314-13-2 Index: 030-013-00-7	≤5	Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1)	-
butyl glycol acetate	REACH #: 01-2119475112-47 EC: 203-933-3 CAS: 112-07-2 Index: 607-038-00-2	≤3	Acute Tox. 4, H302 Acute Tox. 4, H312 Acute Tox. 4, H332	-
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	EC: 272-697-1 CAS: 68909-20-6	≤3	STOT RE 2, H373 (lungs) (inhalation) EUH066 <b>See Section 16 for the full text of the H statements declared above.</b>	-

Notes, if applicable, refer to Notes given in Annex VI of 1272/2008/EC.

There are no additional ingredients present which, within the current knowledge of the supplier, are classified and contribute to the classification of the substance and hence require reporting in this section.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs or vPvBs or have been assigned a workplace exposure limit and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- General** : In all cases of doubt, or when symptoms persist, seek medical attention. Show this safety data sheet or label to the doctor if possible.
- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with plenty of lukewarm water, keeping eyelids open. Continue to rinse for at least 15 minutes. Get medical attention if symptoms occur.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Get medical attention.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If accidentally swallowed rinse the mouth with plenty of water (only if the person is conscious) and obtain immediate medical attention. Remove to fresh air and keep at rest in a position comfortable for breathing. Do NOT induce vomiting.

### 4.2 Most important symptoms and effects, both acute and delayed

- Inhalation of vapours may cause dizziness, headache and nausea.  
See Section 11 for more detailed information on health effects and symptoms.

### 4.3 Indication of any immediate medical attention and special treatment needed

None.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media** : Recommended: Alcohol resistant foam, CO<sub>2</sub> or powders.
- Unsuitable extinguishing media** : Do not use a direct water jet that could spread the fire.

### 5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Flammable liquid and vapor. Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.
- Hazardous combustion products** : When exposed to high temperatures, hazardous decomposition products may be produced, such as carbon monoxide and dioxide, smoke, oxides of nitrogen etc.

### 5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. This material is hazardous to aquatic organisms. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## SECTION 6: Accidental release measures

- 6.1 Personal precautions, protective equipment and emergency procedures** : Shut off all ignition sources. No flares, smoking or flames in hazard area. Provide adequate ventilation. Avoid breathing vapor or mist. Avoid direct skin contact with product. See Section 8 for information on appropriate personal protective equipment.
- 6.2 Environmental precautions** : Hazardous to aquatic environment. Do not allow to enter drains, water courses or soil.
- 6.3 Methods and materials for containment and cleaning up** : Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Preferably clean with a detergent. Avoid using solvents.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

- 7.1 Precautions for safe handling** : Vapors are heavier than air and may spread along floors. Vapors may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapors in air and avoid vapor concentrations higher than the occupational exposure limits. Isolate from sources of heat, sparks and open flame. In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard. Mixture may charge electrostatically: always use earthing leads when transferring from one container to another. No sparking tools should be used.  
Skin contact with the product and exposure to spray mist and vapor should be avoided. Avoid contact with skin and eyes. Avoid inhalation of dust from sanding. Wear appropriate respirator when ventilation is inadequate. See Section 8 for information on appropriate personal protective equipment. Eating, drinking and smoking should be prohibited in areas where this material is handled and stored. Wash hands before breaks and immediately after handling the product. Avoid release to the environment.
- 7.2 Conditions for safe storage, including any incompatibilities** : Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Store and use away from heat, sparks, open flame or any other ignition source. No smoking. Keep container tightly closed. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Recommended storage temperature is +5°C ...+25°C. Store in accordance with local regulations.
- 7.3 Specific end use(s)** : None.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

Product/ingredient name	Exposure limit values
1-methoxy-2-propanol	<b>EU OEL (Europe, 10/2019). Absorbed through skin. Notes: list of indicative occupational exposure limit values</b> TWA: 100 ppm 8 hours. TWA: 375 mg/m <sup>3</sup> 8 hours. STEL: 150 ppm 15 minutes. STEL: 568 mg/m <sup>3</sup> 15 minutes.
butyl glycol acetate	<b>EU OEL (Europe, 10/2019). Absorbed through skin. Notes: list of indicative occupational exposure limit values</b> TWA: 20 ppm 8 hours. TWA: 133 mg/m <sup>3</sup> 8 hours.

STEL: 50 ppm 15 minutes.  
STEL: 333 mg/m<sup>3</sup> 15 minutes.

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

#### DNELs/DMELs

No DNELs/DMELs available.

#### PNECs

No PNECs available.

## 8.2 Exposure controls

### Appropriate engineering controls

Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. Use explosion-proof ventilation equipment. If these are not sufficient to maintain concentrations of particulates and solvent vapours below the OEL, suitable respiratory protection must be worn (see Personal protection for both components). Comply with the health and safety at work laws.

### Individual protection measures

- Eye/face protection** : Use safety eyewear designed to protect against splash of liquids (EN166).
- Hand protection** : Wear protective gloves. Gloves should be replaced regularly and if there is any sign of damage to the glove material. The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.  
Recommended glove material (EN374):  
< 1 hour (breakthrough time): nitrile rubber, butyl rubber  
> 8 hours (breakthrough time): laminated foil  
Not recommended: PVC or natural rubber (latex) gloves
- Skin protection** : Wear suitable protective clothing. This product is classified as flammable. If necessary, personnel should wear antistatic clothing made of natural fibers or of high-temperature-resistant synthetic fibers.
- Respiratory protection** : If ventilation is inadequate, use respirator that will protect against organic vapor and dust/mist. During spray-application use respirators with combination filter A/P3 (EN405:2001). Wear a half mask or full face respirator with gas and vapor filter A and dust filter P2 during sanding (EN140:1998, EN405:2001). During continuous and long-term work the use of motor-driven or air-fed respirators is recommended (EN12941:1998). Be sure to use an approved/certified respirator or equivalent. Check that mask fits tightly and change filter regularly.
- Environmental exposure controls** : For information regarding environmental protection measures, please refer to section 13 for waste handling, section 7 for handling and storage and section 1.2 for relevant identified uses of the substance or mixture and uses advised against.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

#### Appearance

- Physical state** : Liquid.
- Color** : Grey.
- Odor** : Strong.
- Odor threshold** : Not relevant for the hazard assessment of the product.
- pH** : Not relevant for the hazard assessment of the product.
- Melting point/freezing point** : -96°C (1-methoxy-2-propanol)
- Initial boiling point and boiling range** : 120.17°C (1-methoxy-2-propanol)
- Flash point** : 31 °C (1-methoxy-2-propanol)
- Evaporation rate** : 0.814 (butyl acetate = 1) (1-methoxy-2-propanol)
- Flammability (solid, gas)** : Not applicable. Product is a liquid.

Upper/lower flammability or explosive limits	: Lower: 1.48% (1-methoxy-2-propanol) Upper: 13.74% (1-methoxy-2-propanol)
Vapor pressure	: 1.1 kPa [room temperature] (1-methoxy-2-propanol)
Vapor density	: 3.11 (1-methoxy-2-propanol)
Density	: 3.35 g/cm <sup>3</sup>
Solubility(ies)	: insoluble in water.
Partition coefficient: n-octanol/ water	: Not applicable.
Auto-ignition temperature	: 270°C (1-methoxy-2-propanol)
Decomposition temperature	: Not relevant for the hazard assessment of the product.
Viscosity	: Not relevant for the hazard assessment of the product.
Explosive properties	: No explosive ingredients present.
Oxidizing properties	: No oxidizing ingredients present.

#### Particle characteristics

Median particle size : Not applicable.

#### 9.2 Other information

No additional information.

## SECTION 10: Stability and reactivity

- 10.1 Reactivity** : See Section 10.5.
- 10.2 Chemical stability** : Stable under recommended storage and handling conditions (see Section 7).
- 10.3 Possibility of hazardous reactions** : May present an explosion hazard when material is suspended in air in confined areas or equipment and subjected to spark, heat or flame.
- 10.4 Conditions to avoid** : Avoid extreme heat and freezing. Avoid all possible sources of ignition (spark or flame).
- 10.5 Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions:  
oxidizing agents  
strong acids  
strong alkalis
- 10.6 Hazardous decomposition products** : When exposed to high temperatures, hazardous decomposition products may be produced, such as carbon monoxide and dioxide, smoke, oxides of nitrogen etc.

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

There is no testdata available on the product itself.

The product is not classified as hazardous according to Regulation (EC) 1272/2008 as amended.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting.

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
butyl glycol acetate	LD50 Dermal	Rabbit	1500 mg/kg	-
	LD50 Dermal	Rabbit	1500 mg/kg	-
	LD50 Oral	Rat	1880 mg/kg	-

Not classified.

#### Irritation/Corrosion

Not classified.

#### Sensitization

Not classified.

#### Mutagenicity

Not classified.

#### Carcinogenicity

Not classified.

#### Reproductive toxicity

Not classified.

#### Teratogenicity

Not classified.

#### Specific target organ toxicity (single exposure)

Not classified.

#### Specific target organ toxicity (repeated exposure)

Not classified.

#### Aspiration hazard

Not classified.

## 11.2 Information on other hazards

### 11.2.1 Endocrine disrupting properties

Not applicable.

### 11.2.2 Other information

Not available.

## SECTION 12: Ecological information

Ecological testing has not been conducted on this product.

The product is classified as environmentally hazardous according to Regulation (EC) 1272/2008.

Very toxic to aquatic life with long lasting effects.

Do not allow to enter drains, water courses or soil.

### 12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
zinc powder dust (stabilised)	Acute EC50 0.572 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Acute LC50 107 µg/l Fresh water	Daphnia - Daphnia pulex	48 hours
	Acute LC50 182 µg/l Fresh water	Fish - Oncorhynchus tshawytscha	96 hours
	Chronic NOEC 50 mg/l Marine water	Algae - Glenodinium halli	72 hours
	Chronic NOEC 62.6 µg/l Fresh water	Daphnia - Daphnia magna	21 days
zinc oxide	Acute EC50 0.17 mg/l	Algae - Selenastrum capricornutum	72 hours
	Acute EC50 0.481 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours

Acute LC50 2.525 mg/l Fresh water

Fish - Danio rerio - Adult

96 hours

## 12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
butyl glycol acetate	-	88 % - Readily - 28 days	-	-
Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability	
butyl glycol acetate	-	-	Readily	

## 12.3 Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	Bioconcentration factor [BCF]	Potential
butyl glycol acetate	1.51	3.2	low
zinc oxide	-	28960	high
1-methoxy-2-propanol	<1	3.16	low

## 12.4 Mobility in soil

Soil/water partition coefficient (K<sub>oc</sub>) : Not available.

Mobility : Not available.

## 12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties : Not applicable.

12.7 Other adverse effects : Not available.

# SECTION 13: Disposal considerations

## 13.1 Waste treatment methods

### Product

**Methods of disposal** : Gather residues into waste containers. Liquid residue and cleaning liquids are hazardous waste and must not be emptied into drains or sewage system, but handled in accordance with national regulations. Product residues should be left at special companies which have permission for gathering this kind of wastes.

### European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.

### Packaging

**Methods of disposal** : Empty packaging should be disposed of in accordance with national regulations.

**Special precautions** : None.



## SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3
14.4 Packing group	III	III	III
14.5 Environmental hazards	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.

### Additional information

- ADR/RID** : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.  
**Tunnel code** (D/E)
- IMDG** : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.  
**Emergency schedules** F-E,S-E
- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.

**14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**14.7 Maritime transport in bulk according to IMO instruments** : Not available.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Other EU regulations

Europe inventory : Not determined.

Industrial emissions (integrated pollution prevention and control) - Air : Listed

Industrial emissions (integrated pollution prevention and control) - Water : Listed

**Persistent Organic Pollutants**

Not listed.

**15.2 Chemical Safety Assessment** : This product contains substances for which Chemical Safety Assessments are still required.

## SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

**Abbreviations and acronyms**

- : ATE = Acute Toxicity Estimate
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = CLP-specific Hazard statement
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- vPvB = Very Persistent and Very Bioaccumulative

**Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]**

<b>Classification</b>	<b>Justification</b>
Flam. Liq. 3, H226	On basis of test data
Aquatic Acute 1, H400	Calculation method
Aquatic Chronic 1, H410	Calculation method

**Full text of abbreviated H statements**

- : H226 Flammable liquid and vapor.
- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.
- H332 Harmful if inhaled.
- H336 May cause drowsiness or dizziness.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- EUH066 Repeated exposure may cause skin dryness or cracking.

**Full text of classifications [CLP/GHS]**

- : Acute Tox. 4 ACUTE TOXICITY - Category 4
- Aquatic Acute 1 AQUATIC HAZARD (ACUTE) - Category 1
- Aquatic Chronic 1 AQUATIC HAZARD (LONG-TERM) - Category 1
- Flam. Liq. 3 FLAMMABLE LIQUIDS - Category 3
- STOT RE 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
- STOT SE 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3

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### Notice to reader

This Safety Data Sheet is prepared in accordance with Annex II (EU) No 878/2020 to Regulation (EC) No 1907/2006 (REACH). The information contained in this Safety Data Sheet is based on the present state of knowledge and current EU and national legislation. It provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for particular applications.