SAFETY DATA SHEET
TEMACOAT RM 40

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier
Product name : TEMACOAT RM 40
Product description : A two-component resin modified epoxy paint.

1.2 Relevant identified uses of the substance or mixture and uses advised against
Recommended use: Painting work

1.3 Details of the supplier of the safety data sheet
Manufacturer or Distributor
Tikkurila Oyj
P.O. Box 53
FI-01301 VANTAA
FINLAND
Telephone +358 20 191 2000

e-mail address of person responsible for this SDS : Tikkurila Oyj, Product Safety, e-mail: productsafety@tikkurila.com

1.4 Emergency telephone number
Telephone number : 112
(24h)
Supplier or Manufacturer
Telephone number : Tikkurila Oyj
+358 20 191 2000 (GMT +2) Mon-Fri 8-16

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
Product definition : Mixture
Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]
Flam. Liq. 3, H226
Skin Irrit. 2, H315
Eye Irrit. 2, H319
Skin Sens. 1, H317
STOT RE 2, H373
The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

2.2 Label elements
Hazard pictograms :

Signal word : Warning
Hazard statements:
- H226 - Flammable liquid and vapor.
- H319 - Causes serious eye irritation.
- H315 - Causes skin irritation.
- H317 - May cause an allergic skin reaction.
- H373 - May cause damage to organs through prolonged or repeated exposure.

Precautionary statements:

**General:** Not applicable.

**Prevention:**
- P210 - Keep away from sparks and open flames. - No smoking.
- P261 - Avoid breathing mist/vapors/spray.
- P280 - Wear protective gloves/clothing.
- P284 - In case of inadequate ventilation wear respiratory protection.

**Response:**
- P302 + P352 - IF ON SKIN: Wash with plenty of soap and water.
- P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

**Storage:** Not applicable.

**Disposal:** Not applicable.

**Hazardous ingredients:**
- Reaction mass of m-xylene, o-xylene, p-xylene and ethylbenzene phenol, methylstyrenated epoxy resin (mw 700-1100)

**Supplemental label elements:**
- Contains small amounts of sensitizing substances: N,N'-ethane-1,2-diylbis (12-hydroxyoctadecan-1-amide)

**2.3 Other hazards**

**Other hazards which do not result in classification:** None known.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Identifiers</th>
<th>%</th>
<th>Classification</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reaction mass of m-xylene, o-xylene, p-xylene and ethylbenzene</td>
<td>EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9</td>
<td>≥10 - &lt;20</td>
<td>Flam. Liq. 3, H226 Acute Tox. 4, H312</td>
<td>C</td>
</tr>
<tr>
<td>phenol, methylstyrenated</td>
<td>REACH #: 01-2119555274-38 EC: 270-966-8 CAS: 68512-30-1</td>
<td>≥10 - &lt;25</td>
<td>Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 3, H412</td>
<td>-</td>
</tr>
<tr>
<td>epoxy resin (mw 700-1100)</td>
<td>CAS: 25036-25-3</td>
<td>≥10 - &lt;25</td>
<td>Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317</td>
<td>-</td>
</tr>
<tr>
<td>aluminium powder (stabilised)</td>
<td>REACH #: 01-2119529243-45 EC: 231-072-3 CAS: 7429-90-5 Index: 013-002-00-1</td>
<td>≤5</td>
<td>Flam. Sol. 1, H228</td>
<td>T</td>
</tr>
<tr>
<td>1-methoxy-2-propanol</td>
<td>REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3</td>
<td>≤3</td>
<td>Flam. Liq. 3, H226 STOT SE 3, H336</td>
<td>-</td>
</tr>
<tr>
<td>N,N'-ethane-1,2-diylbis (12-hydroxyoctadecan-1-amide)</td>
<td>REACH #: 01-2119978265-26 EC: 204-613-6 CAS: 123-26-2</td>
<td>&lt;1</td>
<td>Skin Sens. 1, H317 Aquatic Chronic 3, H412</td>
<td>-</td>
</tr>
</tbody>
</table>

See Section 16 for the full text of the H statements declared above.
4.1 Description of first aid measures

General: In all cases of doubt, or when symptoms persist, seek medical attention. Show this safety data sheet or label to the doctor if possible.

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with plenty of lukewarm water, keeping eyelids open. Continue to rinse for at least 15 minutes. Get medical attention if symptoms occur.

Inhalation: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Get medical attention.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners. Get medical attention if symptoms occur.

Ingestion: If accidentally swallowed rinse the mouth with plenty of water (only if the person is conscious) and obtain immediate medical attention. Remove to fresh air and keep at rest in a position comfortable for breathing. Do NOT induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

May cause damage to organs through prolonged or repeated exposure. Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction. Inhalation of vapours may cause dizziness, headache and nausea. See Section 11 for more detailed information on health effects and symptoms.

4.3 Indication of any immediate medical attention and special treatment needed

None.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media: Use an extinguishing agent suitable for the surrounding fire. Recommended: Alcohol resistant foam, CO₂, powders or water spray/mist.

Unsuitable extinguishing media: Do not use a direct water jet that could spread the fire.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products: When exposed to high temperatures, hazardous decomposition products may be produced, such as carbon monoxide and dioxide, smoke, oxides of nitrogen etc.
6.1 Personal precautions, protective equipment and emergency procedures

Shut off all ignition sources. No flares, smoking or flames in hazard area. Provide adequate ventilation. Avoid breathing vapor or mist. Avoid direct skin contact with product. See Section 8 for information on appropriate personal protective equipment.

6.2 Environmental precautions

Do not allow to enter drains, water courses or soil.

6.3 Methods and materials for containment and cleaning up

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Preferably clean with a detergent. Avoid using solvents.

6.4 Reference to other sections

See Section 1 for emergency contact information.
See Section 13 for additional waste treatment information.

7.1 Precautions for safe handling

Vapors are heavier than air and may spread along floors. Vapors may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapors in air and avoid vapor concentrations higher than the occupational exposure limits. Isolate from sources of heat, sparks and open flame. In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard. Mixture may charge electrostatically: always use earthing leads when transferring from one container to another. No sparking tools should be used. Skin contact with the product and exposure to spray mist and vapor should be avoided. Avoid inhalation of dust from sanding. Wear appropriate respirator when ventilation is inadequate. See Section 8 for information on appropriate personal protective equipment. Eating, drinking and smoking should be prohibited in areas where this material is handled and stored. Wash hands before breaks and immediately after handling the product.

7.2 Conditions for safe storage, including any incompatibilities

Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Store and use away from heat, sparks, open flame or any other ignition source. No smoking. Keep container tightly closed. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Recommended storage temperature is +5°C ...+25°C. Store in accordance with local regulations.

7.3 Specific end use(s)

None.

8.1 Control parameters

Occupational exposure limits
**Product/ingredient name** | **Exposure limit values**
---|---
Reaction mass of m-xylene, o-xylene, p-xylene and ethylbenzene | EU OEL (Europe, 12/2017). Absorbed through skin. Notes: list of indicative occupational exposure limit values
TWA: 50 ppm 8 hours.
TWA: 221 mg/m³ 8 hours.
STEL: 100 ppm 15 minutes.
STEL: 442 mg/m³ 15 minutes.
1-methoxy-2-propanol | EU OEL (Europe, 12/2017). Absorbed through skin. Notes: list of indicative occupational exposure limit values
TWA: 100 ppm 8 hours.
TWA: 375 mg/m³ 8 hours.
STEL: 150 ppm 15 minutes.
STEL: 568 mg/m³ 15 minutes.

Additional information

**Ethylbenzene**

**EU OEL (Europe, 12/2009). Absorbed through skin.**

TWA: 100 ppm 8 hours.
TWA: 442 mg/m³ 8 hours.
STEL: 200 ppm 15 minutes.
STEL: 884 mg/m³ 15 minutes.

Please check your local legislation for national OEL value for ethylbenzene.

**Recommended monitoring procedures**

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

**DNELs/DMELs**

No DNELs/DMELs available.

**PNECs**

No PNECs available.

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### 8.2 Exposure controls

**Appropriate engineering controls**

Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. Use explosion-proof ventilation equipment. If these are not sufficient to maintain concentrations of particulates and solvent vapors below the OEL, suitable respiratory protection must be worn (see Personal protection for both components). Comply with the health and safety at work laws.

**Individual protection measures**

**Eye/face protection**

Use safety eyewear designed to protect against splash of liquids (EN166).

**Hand protection**

Always wear approved protective gloves against chemicals. Gloves should be replaced regularly and if there is any sign of damage to the glove material. The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

Recommended glove material (EN374):

- < 1 hour (breakthrough time): nitrile rubber, butyl rubber
- > 8 hours (breakthrough time): laminated foil

Not recommended: PVC or natural rubber (latex) gloves

**Skin protection**

Wear suitable protective clothing. This product is classified as flammable. If necessary, personnel should wear antistatic clothing made of natural fibers or of high-temperature-resistant synthetic fibers.

**Respiratory protection**

If ventilation is inadequate, use respirator that will protect against organic vapor and dust/mist. During spray-application use respirators with combination filter A/P3 (EN405:2001). Wear a half mask or full face respirator with gas and vapor filter A and dust filter P2 during sanding (EN140:1998, EN405:2001). During continuous and long-term work the use of motor-driven or air-fed respirators is recommended (EN12941:1998). Be sure to use an approved/certified respirator or equivalent. Check that mask fits tightly and change filter regularly.
SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance
Physical state : Liquid.
Color : Coloured
Odor : Strong.
Odor threshold : Not relevant for the hazard assessment of the product.
pH : Not relevant for the hazard assessment of the product.

Melting point/freezing point : 44.96°C (xylene)
Initial boiling point and boiling range : 36.16°C (xylene)
Flash point : 25°C (xylene)
Evaporation rate : 7.77 (butyl acetate = 1) (xylene)
Flammability (solid, gas) : Not applicable. Product is a liquid.
Upper/lower flammability or explosive limits
   Lower: 0.8% (xylene)
   Upper: 6.7% (xylene)
Vapor pressure : 0.89 kPa [room temperature] (xylene)
Vapor density : 0.7 (xylene)
Density : 1.4 g/cm³
Solubility(ies) : insoluble in water.
Partition coefficient: n-octanol/water : Not available.
Auto-ignition temperature : 32°C (xylene)
Decomposition temperature : Not relevant for the hazard assessment of the product.
Viscosity : Kinematic (40°C): >20.5 mm²/s
   >60 s [ISO 6mm cup]
Explosive properties : No explosive ingredients present.
Oxidizing properties : No oxidizing ingredients present.

9.2 Other information
No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity : See Section 10.5.

10.2 Chemical stability : Stable under recommended storage and handling conditions (see Section 7).

10.3 Possibility of hazardous reactions : May present an explosion hazard when material is suspended in air in confined areas or equipment and subjected to spark, heat or flame.

10.4 Conditions to avoid : Avoid extreme heat and freezing. Avoid all possible sources of ignition (spark or flame).

10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents strong acids strong alkalis

10.6 Hazardous decomposition products : When exposed to high temperatures, hazardous decomposition products may be produced, such as carbon monoxide and dioxide, smoke, oxides of nitrogen etc.
SECTION 11: Toxicological information

11.1 Information on toxicological effects

There is no testdata available on the product itself. The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. Based on the properties of the epoxy constituents and considering toxicological data on similar mixtures, this mixture may be a skin sensitizer and an irritant. Repeated skin contact may lead to irritation and to sensitization, possibly with cross-sensitisation to other epoxies. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting.

Acute toxicity
Not classified.

Irritation/Corrosion
Causes skin irritation. Causes serious eye irritation.

Sensitization
May cause an allergic skin reaction.
Contains small amounts of sensitizing substances:
N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide)

Mutagenicity
Not classified.

Carcinogenicity
Not classified.

Reproductive toxicity
Not classified.

Teratogenicity
Not classified.

Specific target organ toxicity (single exposure)
Not classified.

Specific target organ toxicity (repeated exposure)
May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard
Not classified.

SECTION 12: Ecological information

Ecological testing has not been conducted on this product. Do not allow to enter drains, water courses or soil.

The product is not classified as environmentally hazardous according to Regulation (EC) 1272/2008.

12.1 Toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Phenol, methylstyrenated</td>
<td>LC50 25.8 mg/m³</td>
<td>Fish</td>
<td>96 hours</td>
</tr>
</tbody>
</table>

12.2 Persistence and degradability

: No specific data.

12.3 Bioaccumulative potential
<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogP \text{ow}</th>
<th>Bioconcentration factor [BCF]</th>
<th>Potential</th>
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</thead>
<tbody>
<tr>
<td>1-methoxy-2-propanol</td>
<td>&lt;1</td>
<td>-</td>
<td>low</td>
</tr>
<tr>
<td>phenol, methylstyrenated</td>
<td>3.627</td>
<td>-</td>
<td>low</td>
</tr>
<tr>
<td>Reaction mass of m-xylene, o-xylene, p-xylene and ethylbenzene</td>
<td>3.12</td>
<td>8.1 to 25.9</td>
<td>low</td>
</tr>
</tbody>
</table>

12.4 Mobility in soil
Soil/water partition coefficient (K\text{oC}) : Not available.
Mobility : Not available.

12.5 Results of PBT and vPvB assessment
PBT : Not applicable.
vPvB : Not applicable.

12.6 Other adverse effects : Not available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Product
Methods of disposal : Gather residues into waste containers. Liquid residue and cleaning liquids are hazardous waste and must not be emptied into drains or sewage system, but handled in accordance with national regulations. Product residues should be left at special companies which have permission for gathering this kind of wastes.

European waste catalogue (EWC)

<table>
<thead>
<tr>
<th>Waste code</th>
<th>Waste designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>08 01 11*</td>
<td>waste paint and varnish containing organic solvents or other hazardous substances</td>
</tr>
</tbody>
</table>

If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.

Packaging
Methods of disposal : Empty packaging should be recycled or disposed of in accordance with national regulations.
Special precautions : None.

SECTION 14: Transport information

<table>
<thead>
<tr>
<th></th>
<th>ADR/RID</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>14.1 UN number</td>
<td>UN1263</td>
<td>UN1263</td>
<td>UN1263</td>
</tr>
<tr>
<td>14.2 UN proper shipping name</td>
<td>PAINT</td>
<td>PAINT</td>
<td>PAINT</td>
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<tr>
<td>14.3 Transport hazard class(es)</td>
<td>3</td>
<td>3</td>
<td>3</td>
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<tr>
<td>14.4 Packing group</td>
<td>III</td>
<td>III</td>
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<tr>
<td>14.5 Environmental hazards</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
</tr>
</tbody>
</table>
Additional information

**ADR/RID**: Viscous substance exemption This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.2.3.1.5.1.

**Tunnel code** (D/E)

**IMDG**: Emergency schedules F-E,S-E

**Viscous substance exemption** This class 3 viscous liquid is not subject to regulation in packagings up to 30 L according to 2.3.2.5.

**IATA**: The environmentally hazardous substance mark may appear if required by other transportation regulations.

**14.6 Special precautions for user**: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code**: Not available.

**SECTION 15: Regulatory information**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

EU Regulation (EC) No. 1907/2006 (REACH)

*Other EU regulations*

Europe inventory: Not determined.

Industrial emissions (integrated pollution prevention and control) - Air

VOC Directive: This product is in scope of Directive 2004/42/CE.

**15.2 Chemical Safety Assessment**: This product contains substances for which Chemical Safety Assessments are still required.

**SECTION 16: Other information**

- ATE = Acute Toxicity Estimate
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = CLP-specific Hazard statement
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- vPvB = Very Persistent and Very Bioaccumulative

**Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]**

<table>
<thead>
<tr>
<th>Classification</th>
<th>Justification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flam. Liq. 3, H226</td>
<td>On basis of test data</td>
</tr>
<tr>
<td>Skin Irrit. 2, H315</td>
<td>Calculation method</td>
</tr>
<tr>
<td>Eye Irrit. 2, H319</td>
<td>Calculation method</td>
</tr>
<tr>
<td>Skin Sens. 1, H317</td>
<td>Calculation method</td>
</tr>
<tr>
<td>STOT RE 2, H373</td>
<td>Calculation method</td>
</tr>
</tbody>
</table>

**Full text of abbreviated H statements**

- H226 Flammable liquid and vapor.
- H228 Flammable solid.
- H304 May be fatal if swallowed and enters airways.
- H312 Harmful in contact with skin.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>H335</td>
<td>May cause respiratory irritation.</td>
</tr>
<tr>
<td>H336</td>
<td>May cause drowsiness or dizziness.</td>
</tr>
<tr>
<td>H373</td>
<td>May cause damage to organs through prolonged or repeated exposure.</td>
</tr>
<tr>
<td>H412</td>
<td>Harmful to aquatic life with long lasting effects.</td>
</tr>
</tbody>
</table>

**Full text of classifications [CLP/GHS]**
- Acute Tox. 4, H312: ACUTE TOXICITY (dermal) - Category 4
- Acute Tox. 4, H332: ACUTE TOXICITY (inhalation) - Category 4
- Aquatic Chronic 3, H412: AQUATIC HAZARD (LONG-TERM) - Category 3
- Asp. Tox. 1, H304: ASPIRATION HAZARD - Category 1
- Eye Irrit. 2, H319: SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
- Flam. Liq. 3, H226: FLAMMABLE LIQUIDS - Category 3
- Flam. Sol. 1, H228: FLAMMABLE SOLIDS - Category 1
- Skin Irrit. 2, H315: SKIN CORROSION/IRRITATION - Category 2
- Skin Sens. 1, H317: SKIN SENSITIZATION - Category 1
- STOT RE 2, H373: SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
- STOT SE 3, H335: SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
- STOT SE 3, H336: SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

**Notice to reader**
This Safety Data Sheet is prepared in accordance with Annex II (EU) No 830/2015 to Regulation (EC) No 1907/2006 (REACH). The information contained in this Safety Data Sheet is based on the present state of knowledge and current EU and national legislation. It provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for particular applications.